

NOTES:

1. VENDORS NAME : ARRK EUROPE LTD

2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE
CALDWELL ROAD, NUNEATON,
WARWICKSHIRE,
CV11 4NG

3. PALL AEROSPACE PART NUMBER : QB22005 (PORT) QB22006 (STBD)

4. VENDORS PART NUMBER: QB22005 (PORT) QB22006 (STBD)

5. PART IDENTIFICATION: INK MARK IN ACCORDANCE QD5016,
PALL AEROSPACE PART NUMBER ...
VENDOR PART NUMBER...
FINAL INSPECTION STAMP...
INSPECTION DATE...(MMYYYY)
CODE / MANUFACTURER'S BATCH NUMBER ...
SERIAL NO, CONCESSION NO... (AS APPLICABLE)

6. PART CLASSIFICATION: CLASS 2

7. WEIGHT: ≤203g

8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.

10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN
ACCORDANCE WITH CATIA MODEL (QB22005/QB22006) TO THE SAME ISSUE AS DRAWING.

11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS 1 & ECM-PA110_001

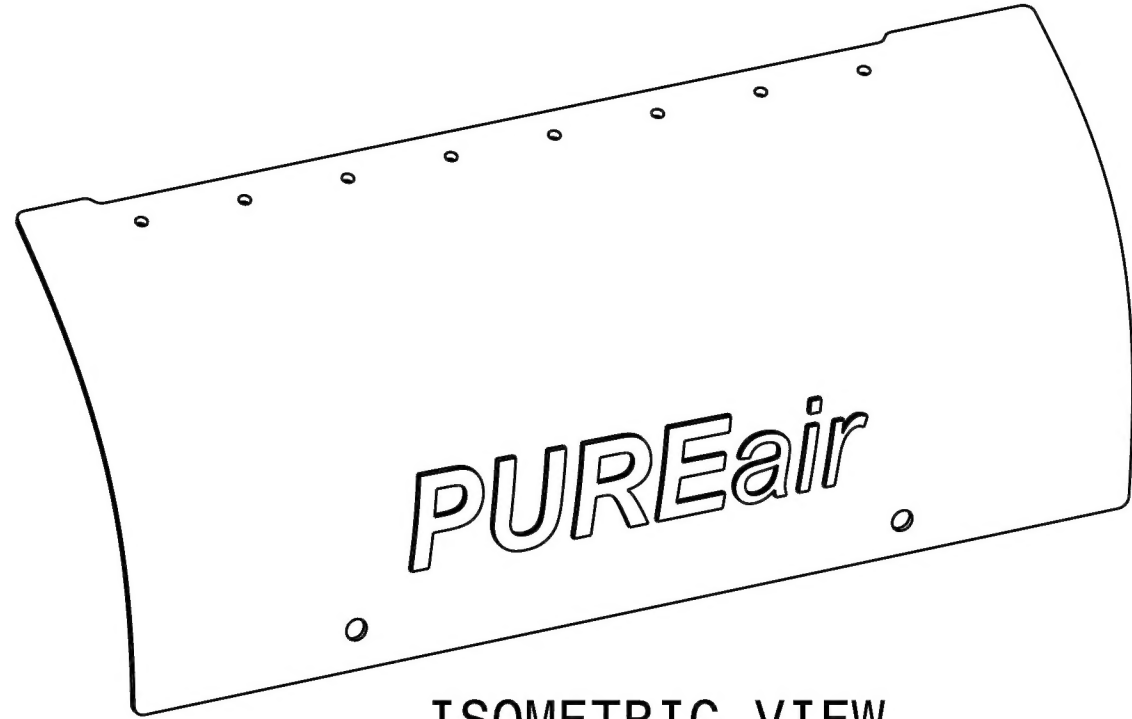
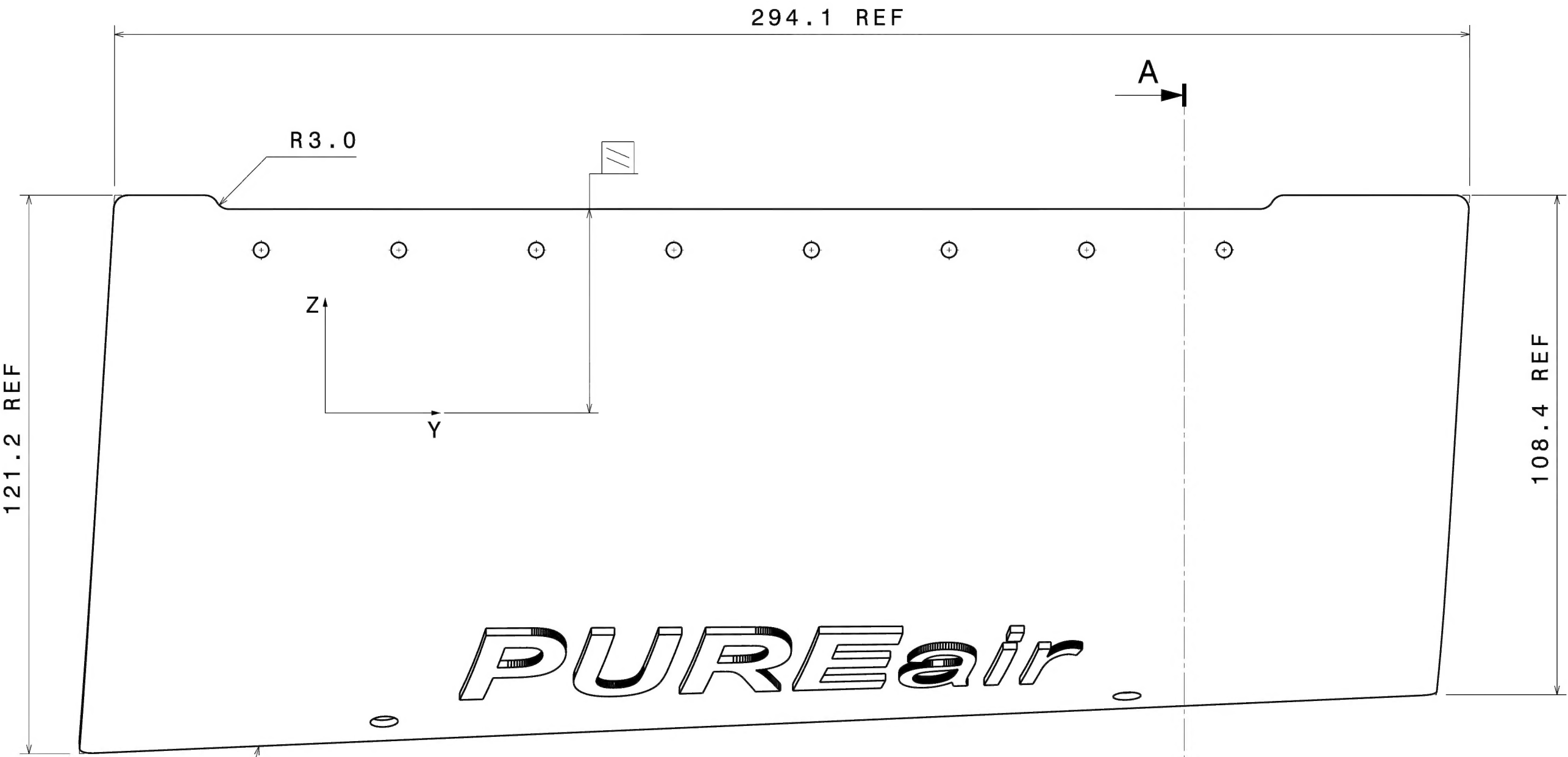
12. GLASS LAYER APPLIED IN HASHED REGION, DESIGNATED 'PLY X' TO BE,
MATERIAL TENCATE E722-02-300 30%

13. HINGE REGION LAYUP TO BE AS FOLLOWS

ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
ALL	P22	ADDED DRAWING DETAIL, ECR R41037 INCORPORATED.	6 NOV 2014	DRG CHCK: T CLARK	B MITCHEM
		CHANGE CODE: P1	6 NOV 2014	PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			6 NOV 2014	DSGN APPL: D P SMITH	

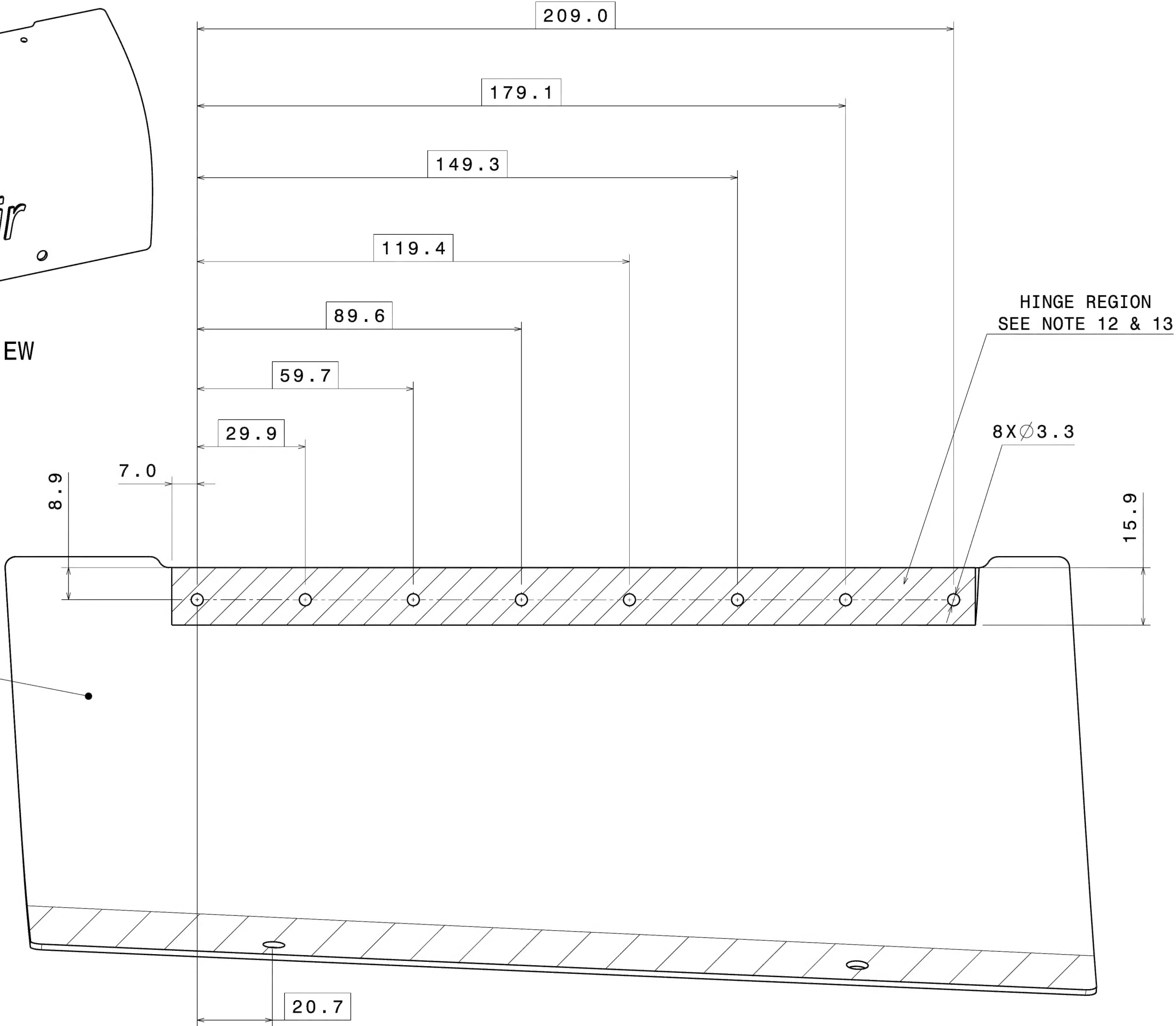
PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12

PLY NUMBER	PLY DIRECTION	NOTES
1	45°	
2	0°	
3	45°	
X*	N/A	SEE NOTE 12

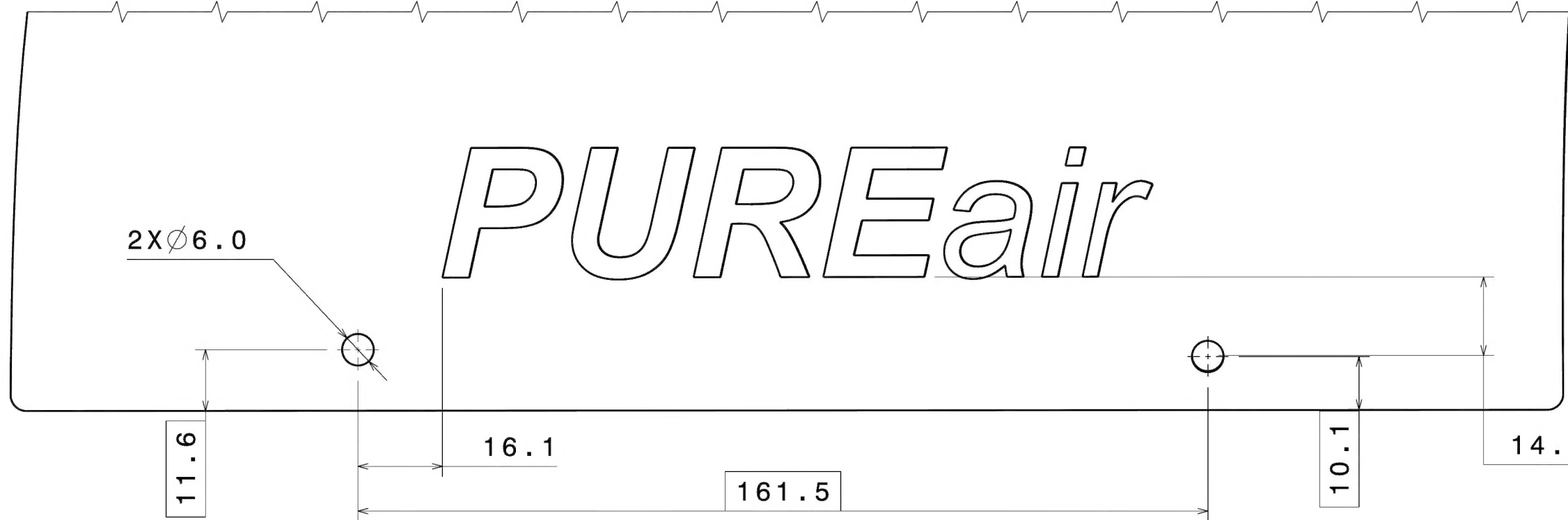


ISOMETRIC VIEW
SCALE 1:2

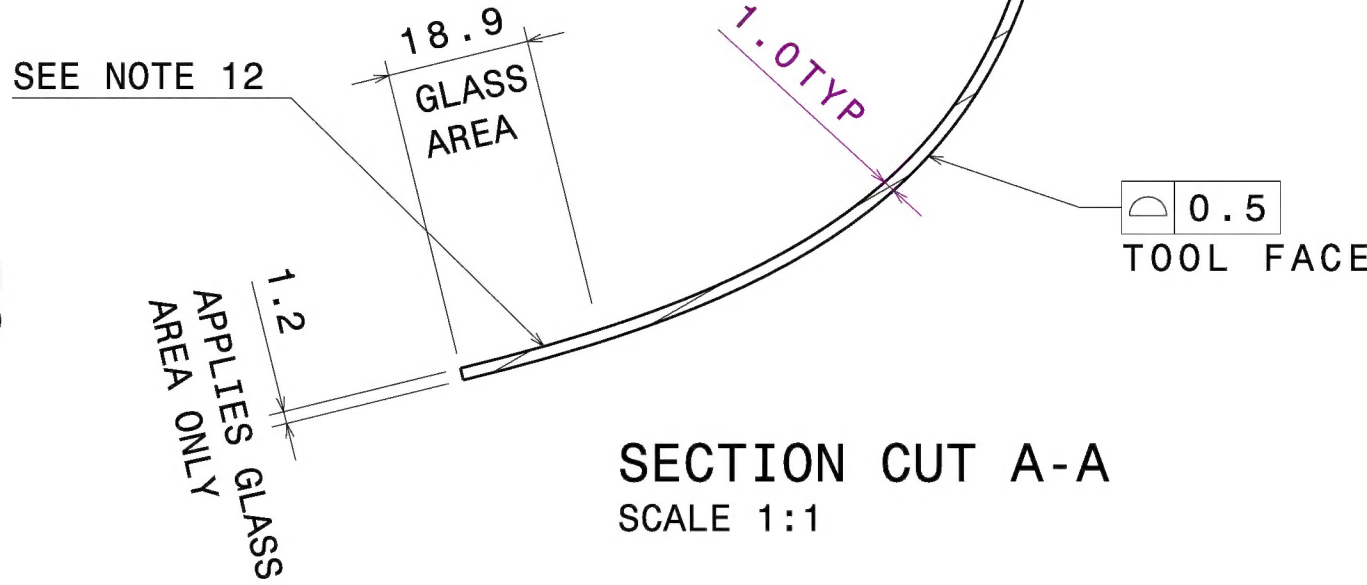
PART MARK
TO QD5016



TRUE VIEW B
SCALE 1:1



1.0
ALL EXTERNAL EDGES TO BE
SMOOTH AND CONTINUOUS WITHOUT
SHARP EDGES OR NOTCHES



SECTION CUT A-A
SCALE 1:1

QB22005 - PORT - AS DRAWN
QB22006 - STBD - OPP HAND

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